

Date: Friday, 18/07/2008 10:50:34 AM
User: Julie Lecocq

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: 1" HEATER TUBE		
Job Number	: 40619			Part Number	: D2290		
Estimate Number	: 12696			Drawing Number	: D2290 REV A		
P.O. Number	:			Project Number	: N/A		
This Issue	: 18/07/2008	S.O. No.	:	Drawing Revision	: A		
Prsht Rev.	: NC			Material	:		
First Issue	: / /	Type	: SMALL /MED FAB	Due Date	: 10/08/2008		
Previous Run	: 30597			Qty:	6	Um:	Each
Written By	:						
Checked & Approved By	: JUD 08.7.18						
Comment	: Est Rev:A New Issue 07-02-02 JLM						
Additional Product							
Job Number:							
Seq. #:	Machine Or Operation:	Description :					
1.0	M6061T6T1000W049	6061T6 RD TUBE 1.00 x .049w					
		 (6x)					
Comment: Qty.: 1.1372 f(s)/Unit Total : 6.8229 f(s) 6061T6 TUBE 1.00 x .049w Batch: M103614 M-f 09/05/01							
2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1					
		 (6x)					
Comment: SMALL & MEDIUM FAB RESOURCE 1 Cut to length as per Dwg D2290 M-f 09/05/01							
3.0	QC5	INSPECT WORK TO CURRENT STEP					
							
Comment: INSPECT WORK TO CURRENT STEP S010516 (6)							
4.0	PACKAGING 1	PACKAGING RESOURCE #1					
							
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: ST 171 8809105104 (6)							
5.0	QC21	FINAL INSPECTION/W/O RELEASE					
		 09105104 (6)					
Comment: FINAL INSPECTION/W/O RELEASE							
Job Completion				MF 09-05-04			

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

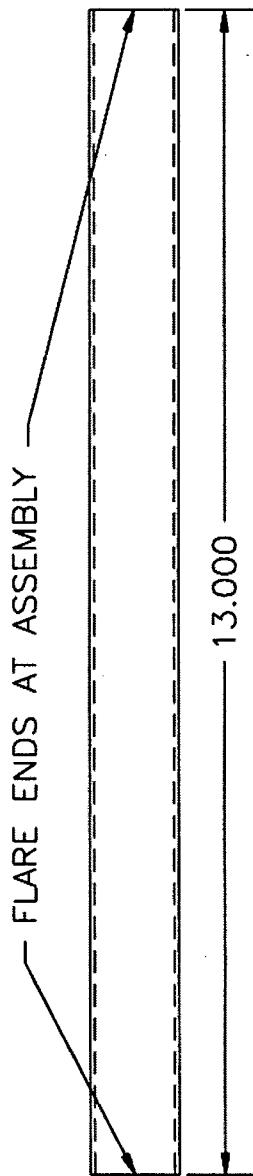
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART

PREPARED	DART AERO ACCESSORIES INC VICTORIA INTERNATIONAL AIRPORT, CANADA	
B. Williams	CHECKED	APPROVED
		D2290
DATE	TITLE	SCALE
Oct. 25, 1994	1" HEATER TUBE	



MATERIAL: 6061-T6 SEAMLESS TUBE
1" DIAM 0.049 WALL CUT 13" LONG

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 50619